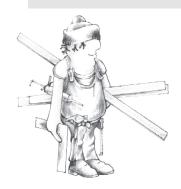


Tilling Timber Pty Ltd

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SmartJoist Installation Guide

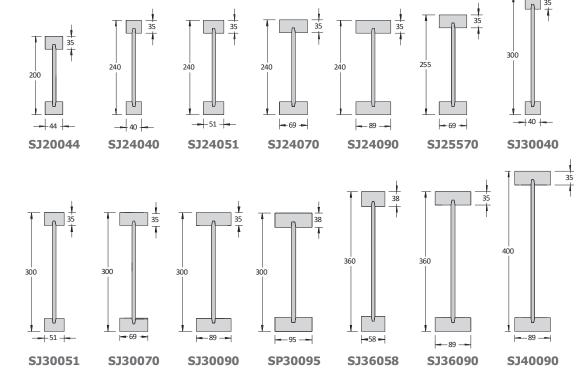


General

Jobsite handling and storage, erection procedure and erection bracing are the responsibility of the installer. Careful review of this installation guide, project plans and joist layout drawings (where supplied) should be undertaken prior to the installation of the joists. The manufacturers warranty applies only to properly installed undamaged joists, adequately protected from the weather in the completed project.



SmartJoist sizes

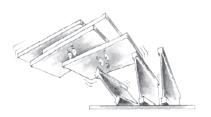




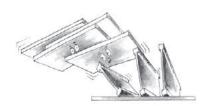
SAFETY WARNING!

DO NOT ALLOW WORKERS OR LOADS ON SmartJoists UNTIL ALL BLOCKING, HANGERS, RIM JOISTS, NAILING AND TEMPORARY BRACING ARE INSTALLED AS SPECIFIED.

SERIOUS ACCIDENTS OR INJURY CAN RESULT FROM FAILURE TO FOLLOW THESE GUIDELINES.



SAFETY WARNING



DO NOT ALLOW WORKERS OR LOADS ON SmartJoists UNTIL ALL BLOCKING, HANGERS, RIM JOISTS, NAILING AND TEMPORARY BRACING ARE INSTALLED AS SPECIFIED BELOW. SERIOUS ACCIDENTS OR INJURY CAN RESULT FROM FAILURE TO FOLLOW THESE GUIDELINES.

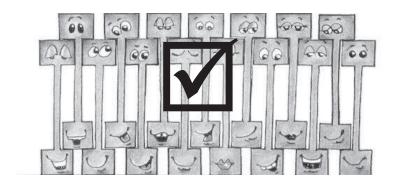


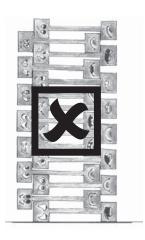
ACCIDENTS CAN BE AVOIDED UNDER NORMAL CONDITIONS BY FOLLOWING THESE GUIDELINES:

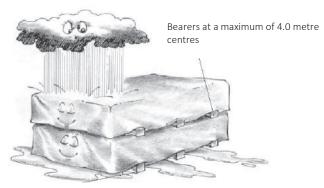
- 1. Brace each joist as it is erected. Joists must be nailed to supports and all hangers, blocking, rim joists. X bridging at supports must be completely installed and properly nailed. (see general notes page 5)
- Brace the ends of cantilevers (overhangs) with closure panels, rim joist or x - bridging (see general notes - page 5)
- 3. Lateral brace the top flange of each joist, to prevent sideways buckling or rollover which may occur under light construction loads, such as a worker and/or a layer of un-nailed sheathing. Fully installed permanent sheathing or temporary struts to the top flange of each joist (see 'typical SmartJoist floor framing page 6) can accomplish lateral bracing.
- 4. Temporary struts must be nailed to a lateral restraint at the end of bay such as a braced wall or temporary (or permanent) sheathing nailed to the first 1200 mm of the joist at the end of the bay (see typical floor framing page 6)
- Permanent sheathing must be completely installed and properly nailed before additional loads can be placed on the system.
- 6. The integrity and safe use of these products can be seriously impaired if they are damaged. Do not install any damaged products. Contact your Tilling representative or the Technical Support Customer HelpLine on 1300 668 690 if any product damage is noted.

Handling and storage of SmartJoists

SmartJoists should be stacked in the upright position to avoid any damage during handling or storage.





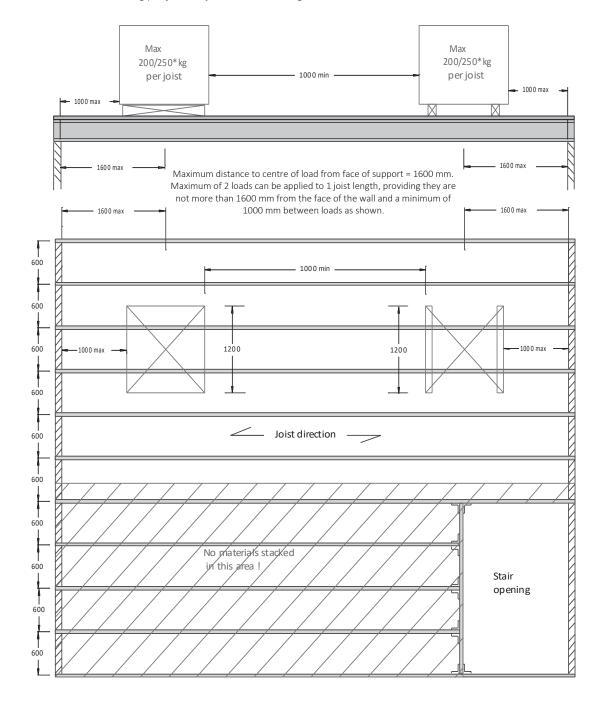


Use bearers to keep stacked material away from damp surfaces. align bearers vertically

Safe loading of materials on a working platform

IMPORTANT - Joists must be fully braced or have floor sheeting installed before applying any of the following loads.

- 200 kg per joist for joists less than 240 mm deep
- 250 kg per joist for joists 240 mm and greater



Notes:

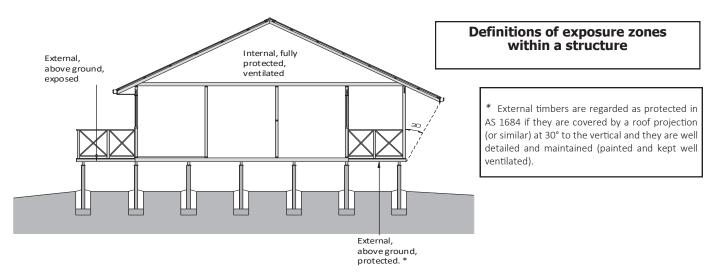
- 1. Deflection limit is taken as span/200
- 2. All timber must be kept dry when applying maximum temporary loading
- 3. Loads are to be spread equally over a minimum of 2 joists, using timber bearers at a minimum of 1200 mm in length or a standard 1200 x 1200 pallet
- 4. NO loads are to be stacked over any part of the lengths of the joists fixed to an opening header or trimmer joist such as a stair trimmer
- 5. If no plasterboard is in place under the joists, the bottom flange requires temporary bracing
- 6. Joists on hangers may require propping
- 7. If unsure about stacking concentrated loads on SmartJoist working platforms, please contact the SmartFrame Design Centre on 1300 668 690.

Durability and exposure to moisture

Untreated SmartFrame EWP

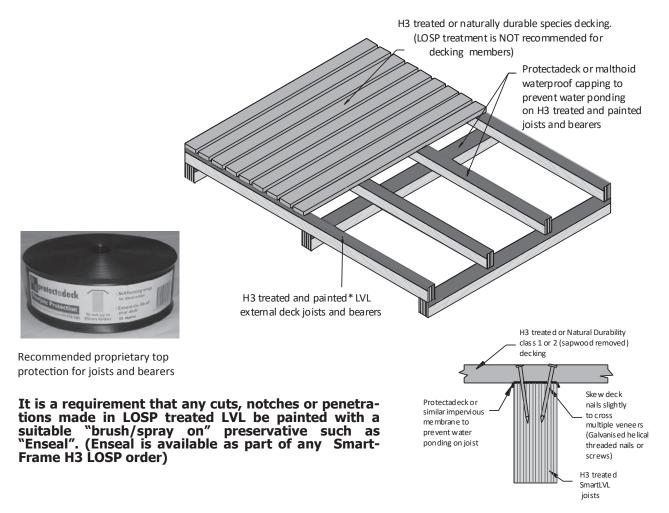
SmartLVL and SmartJoists are manufactured from softwoods and hardwoods having a durability rating of class 4, which is the same rating as some Ash type Eucalypts. Untreated SmartJoists and SmartLVL should not be used where the equilibrium moisture content is likely to remain above 20% for an extended period.

Untreated SmartLVL is suitable in the *internal, fully protected, ventilated* and the *external above ground, protected* zones of the structure as shown on the next page. Untreated SmartLVL is not suitable for *external above ground, exposed* or humid indoor conditions, such as swimming pool enclosures.



H3 Deck bearers and joists

H3 Treated Deck joists and bearers are a common application for treated SmartLVL 15. The diagram demonstrates the minimum construction detailing for H3 treated joists and bearers. Failure to follow these guidelines may render treatment warranties void.



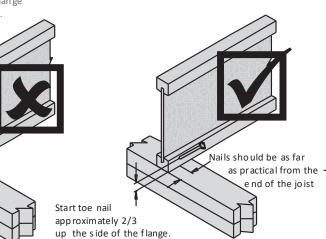
^{*} Painting as per "Painting of SmartGuard LOSP Treated SmartLVL 15" in the SmartLVL 15 Design Guide

Recommended Fastening to SmartLVL Deck Joists.

SmartJoists - General notes

MAXIMU M Nail diameter 3.15 mm

Do NOT start to e nail into the corner of the flange or the top of the flange.



- Except where otherwise noted, 30 mm minimum bearing is required at joist ends and 42 mm minimum bearing is required at intermediate supports.
- 2. Nail joists at each bearing with 2 of $3.15 \Phi \times 65$ nails, using one each side placed 30 mm from the end to avoid splitting.
- 3. SmartJoist blocking or Rimboard face nail to bearing plate with 3.15 Φ x 65 nails at 150 mm centres. Nail rim joist to the end of the top and bottom flange of each SmartJoist with 1 3.15 Φ x 65 nail, use 1 3.75 Φ x 75 nail top and bottom with joists with 58 or 90 mm wide flanges.
- 4. SmartRim toe nail to bearing plate with 3.15 Φ x 65 nails at 150 centres or 4.5 Φ x 75 nails at 300 centres. Nail rim to the end of the top and bottom flanges of each SmartJoist with 1 3.15 Φ x 65 nails.
- 5. Sheathing nailing to top flange (Joists must be fully braced before sheathing is nailed)
 - Space 2.8 Φ x 65 and 3.15 Φ x 65 nails no closer than 50 mm per row.
 - Space $3.75\,x\,75$ nails no closer than $75\,$ mm.

Maximum nail spacing: 300 mm

6. Backer blocks at hanger details:

40 mm flanges - 15 mm ply

44 & 51 mm flange - 19 mm ply

 $58\ mm$ flange - $2\ pieces$ of $12\ mm$ ply

70 mm flange - 2 pieces of 15 mm ply

90 mm flange - 2 pieces of 19 mm ply

7. See double SmartJoist detail F15 for filler blocks. Nail Joists together with two rows of 3.75 Φ x 75 nails on each side

- of double joist at 300 mm centres (Clinch if possible). A total of 4 nails per 300 mm is required. If nails can be clinched, only 2 nails per 300 mm is required.
- 8. All joists require lateral support at end bearings using blocking or rim material.
- 9. The top flanges must be kept straight within 10 mm of the true alignment.
- 10. See web stiffener detail F13 for web stiffener attachment at supports. Web stiffener requirements for concentrated loads in excess of 4.5 kN, applied at the top flange of the joist, requires additional consideration.
- 11. When required, install web stiffeners to joist (see detail F13) prior to placing joist in the hanger, then nail hanger to joist
- All roof details are valid to a maximum angle of 35° (as per AS1684 - 1999)
- 13. All nails are steel nails complying with AS 2334 1980 Steel nails Metric series. Nail gun nails of similar length and diameter may be substituted for the above provided that they are manufactured with properties equivalent to the nails in the above code.
- 14. Install all hangers to the manufacturers installation instructions, taking particular attention to the use of the correct nails. Never use clouts or brads.
- 15. Prescriptive code requirements for mid span blocking of solid timber joists are not applicable to SmartJoists.

End blocking and SmartJoist

The end blocking of I-Joists performs three (3) essential functions, as well as being an invaluable component of the bracing of the structure as a whole unit. These functions include:

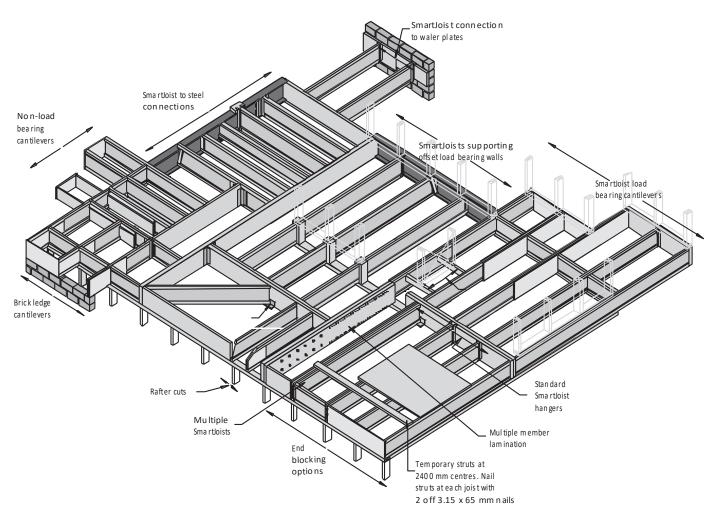
- Keeps joists upright and prevents rollover during construction
- (2) Provides end reaction capacity to the I-Joists and

(3) Provides extra torsional resistance to the I-Joist to improve floor performance.

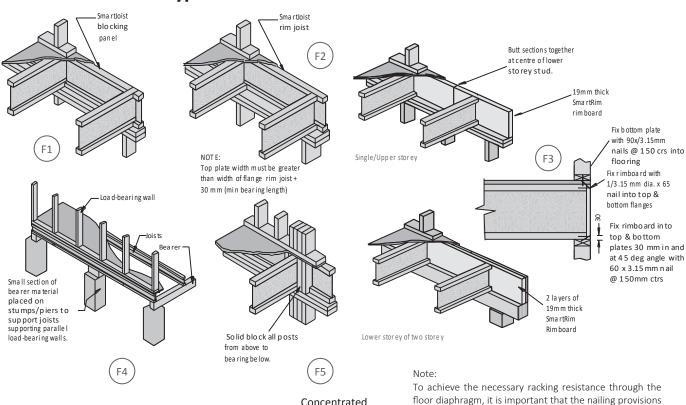
(A full description of the end blocking effects is contained in the SmartJoist Design Guide).

The SmartJoist floor joists should be fully blocked at their end bearing points onto exterior load bearing walls as shown in the blocking options following.

Typical SmartJoist Floor Framing



Typical SmartJoist Floor construction details



SmartJoist Installation Guide

Concentrated

Roof loads

of the floor sheeting to the joists as described in AS 1684

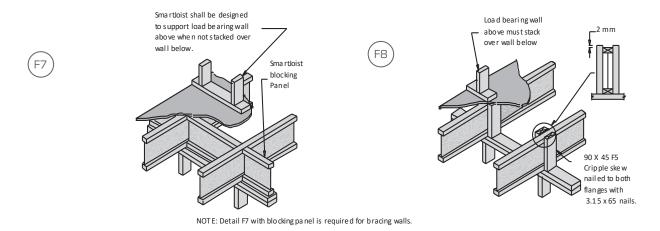
(AS 1869 for particle board) be adopted to nail the floor sheeting to the Rim Joist or SmartRim in details F1-F3

Typical SmartJoist floor construction details (cont'd)

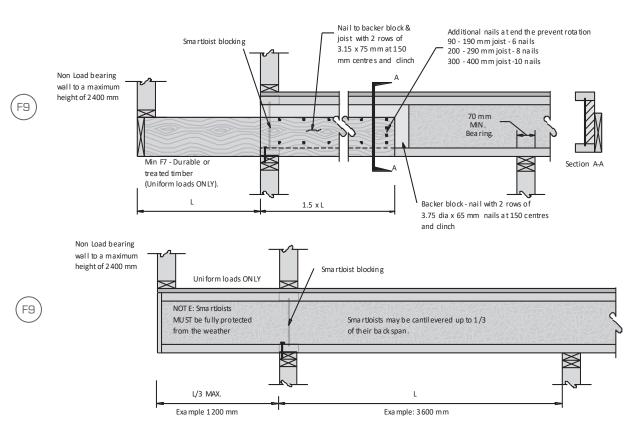
WARNING - Correct blocking for SmartJoists Green timber shall not be used under any circumstance Use double joists All blocking shall be carried out as per details F1-F3, with under wall where blocking to extend to both flanges and skew nailed with 3.15 vertical load exceeds Backer for cladding Φ x 65 nails, one each side of top and bottom flange.

Interior loading bearing and bracing walls

atta chmen t



Non load bearing cantilevers (balconies)



For cantilevered joists supporting load bearing walls see details C1-C4 on page 23

SmartJoist hangers

Joist hanger selection

The joist hangers below have been developed specifically for the flange widths for SmartJoists are manufactured using Z275 light-gauge steel, having zinc coating of 275 gsm (total weight). AS 1684.2-2010 and AS 1684.3-2010-Australian Standards for Residential Timber Frame Construction stipulates a minimum Z275 steel for all sheet metal products used in an internal environment.

Other joist hangers may be used with SmartJoists but it is the responsibility of the specifier of these alternative joists hangers to ensure that:

- they suit the SmartJoist flange widths and do not require any cutting or packing of the flanges
- ii. they are manufacturer from Z275 light-gauge steel
- iii. they have the adequate capacity for the anticipated end reaction

Fixing of joist hangers

- Hand driven nails The joist hangers in the table below are supplied by Tilling Timber as part of a SmartFrame order with the manufacturer recommended nails. All holes are to be filled with the specified nails in order to achieve the stated hanger capacity.
- Gun nails While the use of gun nails may be common, unless the gun nails are of a minimum 40 x 3.33 diameter, the hanger capacities listed cannot be assumed

3. **Screws -** The equivalent number of 35 x 6 gauge bugle-head or wafer-head wood screws may be used in lieu of the supplied nails. Increased capacities can be achieved by using screws. Advice on the capacities of the joist hangers listed below with screws replacing the nails can be obtained by contacting the Tech Support Customer Helpline on 1300 668 690.

Corrosion protection

The standard range of joist hangers made from Z275 light-gauge steel, having zinc coating of 275 gsm is adequate only for INTER-NAL applications in most corrosion environments, except areas that are classified as heavy industrial or those subject to high humidity (e.g. enclosed swimming pools) etc. Under these circumstances, seek advice from experts as special protection will be required.

Note: INTERNAL areas are those within the building envelope that are kept permanently dry. In areas outside the building envelope that are exposed to repeated wetting (EXTERNAL areas), stainless steel products or equivalent should be considered. Some alternatives include hot dip galvanised or powder coated steel, which are not Tilling Timber stock items.

For more detailed information contact the Tech Support Customer Helpline on 1300 668 690 or at techsupport@tilling.com.au.

SmartJoist	Face mount code	Down hanger capacity ΦkN *	No of face nails	Nail size (mm)	Top mount code	Down hanger capacity ΦkN *	No of face nails to support	No of top nails	No of nails to joist	Nail size (mm)
		Single joist fa	ace mounts				Single joist to	op mount		
SJ20044	20044F	6.2	8	3.75 x 40	20044T	5.7	2	6	2	3.75 x 40
SJ24040	24040F	7.8	10	3.75 x 40	24040T	5.7	2	6	2	3.75 x 40
SJ24051	24051F	7.8	10	3.75 x 40	24051T	5.7	2	6	2	3.75 x 40
SJ24070	24070F	7.8	10	3.75 x 40	24070T	5.7	2	6	2	3.75 x 40
SJ24090	24090F	7.8	10	3.75 x 40	24090T	5.7	2	6	2	3.75 x 40
SJ25570	25570F	7.8	10	3.75 X 40	N/A					
SJ30040	30040F	9.3	12	3.75 x 40	30040T	5.7	2	6	2	3.75 x 40
SJ30051	30051F	9.3	12	3.75 x 40	30051T	5.7	2	6	2	3.75 x 40
SJ30070	30070F	9.3	12	3.75 x 40	30070T	5.7	2	6	2	3.75 x 40
SJ30090	30090F	9.3	12	3.75 x 40	30090T	5.7	2	6	2	3.75 x 40
SP30095	30095F	9.3	12 14	3.75 X 40	N/A	5.7	2	_	2	2.75 40
SJ36058 SJ36090	36058F 36090F	10.9 10.9	14	3.75 x 40 3.75 x 40	36058T 36090T	5.7	2 2	6	2	3.75 x 40 3.75 x 40
SJ40090	40090F	10.9	14	3.75 x 40 3.75 x 40	40090T	5.7	2	6	2	3.75 x 40
3140090	400901	Double joist f		3.73 X 40	400901		Double joist to			3.73 X 40
2/SJ20044	20044DF	6.2	8	3.75 x 40	N/A		Double joist to	Op mounts		
,		6.2	8	3.75 X 40	· ·					
2/SJ24040	N/A				24040DT					
2/SJ24051	24051DF	6.2	8	3.75 x 40	24051DT	5.7	2	2	6	3.75 x 40
2/SJ24070	24070DF	7.8	10	3.75 x 40	24070DT	5.7	2	2	6	3.75 x 40
2/SJ24090	24090DF	7.8	10	3.75x40	Pryda BBT	15		3 ⁽¹⁾	2	3.75 x 40
2/SJ25570	N/A				N/A					
2/SJ30040	N/A				N/A					
2/SJ30051	30051DF ⁽²⁾	6.2	8	3.75 x 40	30051DT	5.7	2	2	4	3.75 x 40
2/SJ30070	30070DF	9.3	12	3.75 x 40	30070DT	5.7	2	2	4	3.75 x 40
2/SJ30090	30090DF ⁽²⁾	7.8	10	3.75 x 40	Pryda BBT	15		3 ⁽¹⁾	2	3.75 x 40
2/SP30095	N/A				N/A					
2/SJ36058	N/A				36058DT	4.8	2	4	2	3.75 x 40
2/SJ36090	N/A				Pryda BBT	15		3 ⁽¹⁾	2	3.75 x 40

(1) M10 x 75 mm gal coach screws or 75 x 3.75 mm flat head nails or a combination of both (2) Requires web stiffeners see detail F13

General connector installation details

Positive angle nailing





Top mount hangers



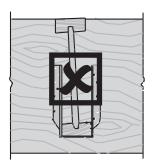
If hanger is overspread, I-Joist may be raised above header, also, NO support for top flange.



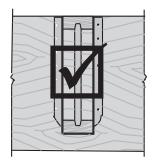
Hanger not plumb A hanger kicked out from the header can cause une ven surfaces.

Prevent rotation

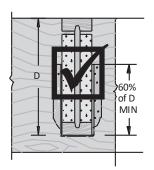
Hangers provide some joist rotation resistance; however, additional lateral restraint may be required for deep joists.



No web resistance Results in rotation



No web stiffener required Hanger side flange supports joist top flange.

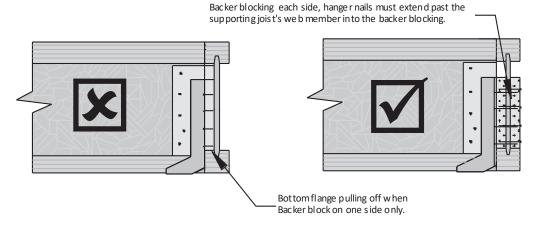


We b stiff ener require d Hanger side flange should be at least 60% of joist depth or potential joist rotation must be add ressed.

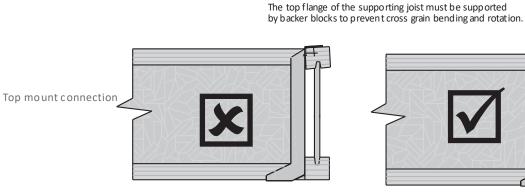
Correct fasteners

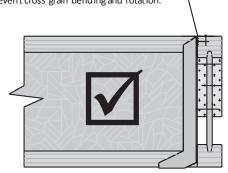
Bracket capacities are based upon using the correct bracket nail as per the table within the SmartJoist Design Guide. Bracket nails have special heads to provide strength. Clouts, brads etc. are NOT suitable as bracket

SmartJoist headers

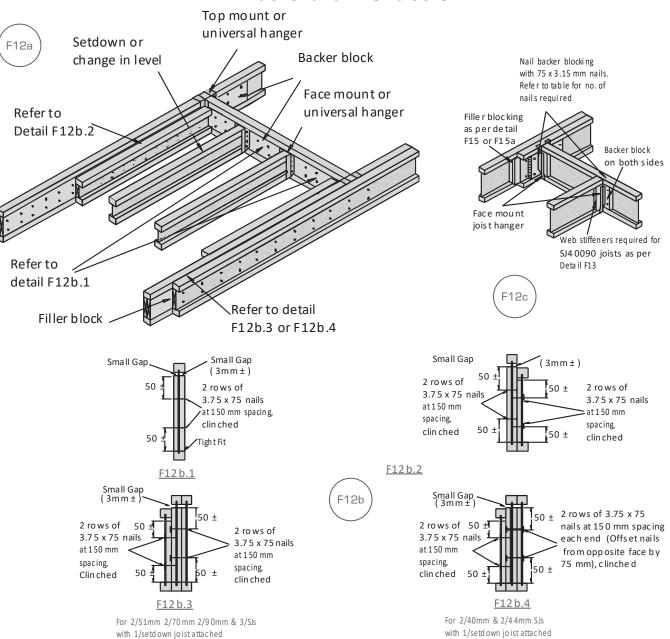


Fac e mo unt connection to web





Backer and filler blocks



Filler blocks and web stiffeners

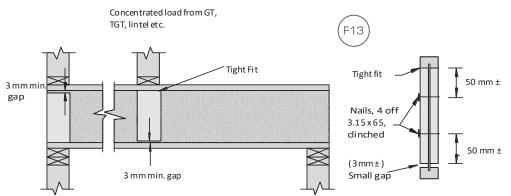
SmartJoist	Recommended	Web stiffener	material
code	filler block	stiffener	nails
SJ20044	120 x 35	15 x 60 mm ply	4-3.15 x 65
SJ24040	140 x 35	15 x 60 mm ply	4-3.15 x 65
SJ24051	140 x 45	19 x 60 mm ply	4-3.15 x 65
SJ24070	150 x 58 LVL	2/15 x 60 mm ply	4-3.15 x 65
SJ24090	2/140 x 45	2/19 x 60 mm ply	5-3.15 x 65
SJ25570	170 x 58 LVL	2/15 x 60 mm ply	4-3.15 x 65
SJ30040	190 x 35	15 x 60 mm ply	4-3.15 x 65
SJ30051	190 x 45	19 x 60 mm ply	4-3.15 x 65
SJ30070	150 x 58 LVL	2/15 x 60 mm ply	4-3.15 x 65
SJ30090	2/190 x 42 LVL	2/19 x 60 mm ply	5-3.15 x 65
SP30095	2/190 x 42 LVL	2/21 X 60 mm SmartRim	5-3.15 x 65
SJ36058	250 x 50	2/12 x 60 mm ply	5-3.15 x 65
SJ36090	2/240 x 45	2/19 x 60 mm ply	5-3.15 x 65
SJ40090	2/240 x 45	2/ 19 x 60 mm ply	5-3.15 x 65

NOTES:

- 1. Use plywood sheathing for web stiffener with face grain parallel to long axis of the stiffener
- 2. Filler blocks noted are for the general requirements of the details within this design guide
- 3. Leave 3 mm gap between top of filler blocks and bottom of top flange
- 4. Support back of web during nailing to prevent damage to web/flange connection
- 5. Filler block is required full length of joist.

Concentrated loads on SmartJoists

Web stiffeners under concentrated loads are required as shown below for concentrated loads that exceed 6.5 kN ONLY.

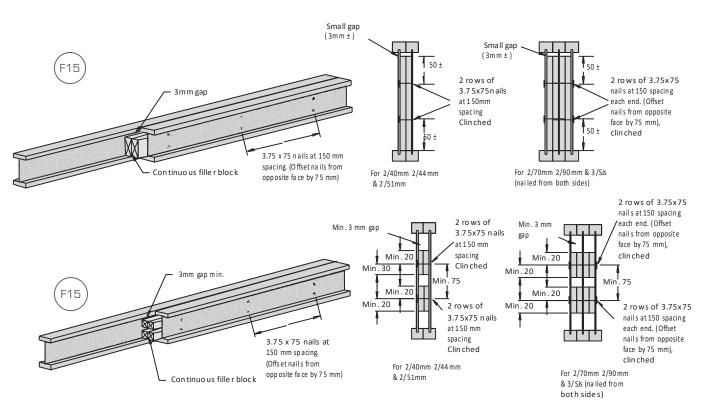


NOTE:

- 1. Web stiffeners are NOT required at end bearing supports when span length are taken from the SmartJoist Design Guide, except where they are required to prevent rotation if the joist hanger dos not laterally restrain the top flange
- Web stiffeners may be required at inner supports under concentrated loads. Consult the appropriate tables.

Multiple SmartJoist members

(a) filler blocks

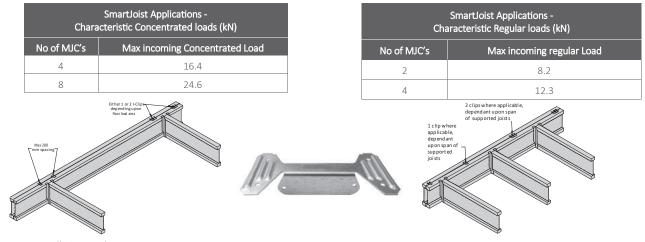


(b) SmartJoist MultiJoist Clips MJC

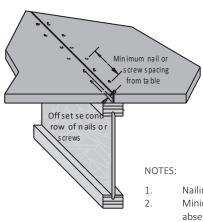
The SmartFrame I-Clip is Australia's first backer and filler free solution to join multiple SmartJoist members

2 ply SmartJoist supporting concentrated loads

2 ply SmartJoist supporting regular loads



Fastener spacing



Minimum s	ingle row fa	stener spa	cing into	50 50 75 75 75	
F1		Smart.	loist flang	e width	
Fastener type and size	40 mm flange	44 mm flange	51 mm flange		
Nails					
2.8 x 60	75	75	50	50	50
3.15 x 60	100	90	75	75	75
Screws					
9g x 45	150	150	75	75	75
10g x 50	150	150	100	75	75

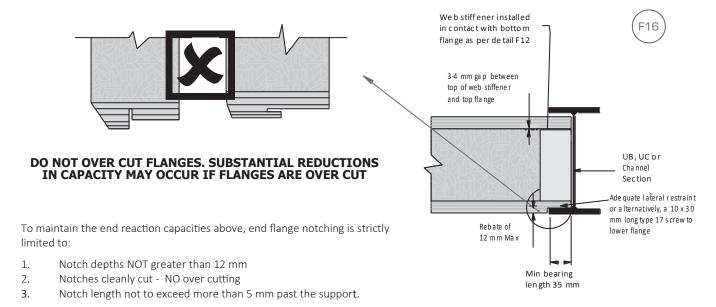
- Nailing of bottom plate at 100 mm centres through floor sheathing and into top flange is permitted
- 2. Minimum nail/screw spacing is shown above, maximum nail/screw spacing is set by the flooring manufacturer, in absence of manufacturers data, 300 mm centres
- 3. Tighter effective nail spacing may be obtained by offsetting nail/screw rows a minimum of 12 mm and maintaining a 10 mm minimum edge distance.
- 4. Do not use nails/screws of a larger diameter than those shown above when attaching sheathing to SmartJoists

Limited end notching at supports

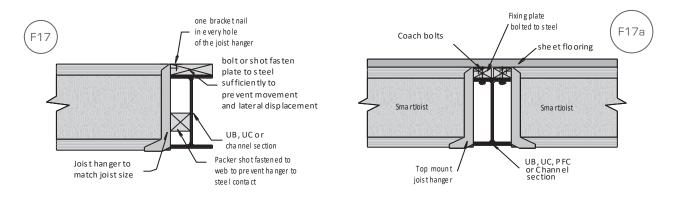
The cutting of notches in the ends of joists may reduce the allowable end reactions.

The amended end reaction capacities of SmartJoists with a 12 mm notch are as follows:

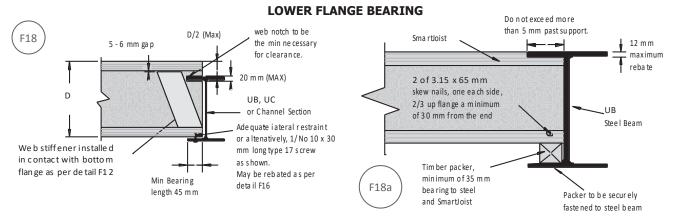
- Without web stiffeners 80% of end reactions.
- With added web stiffeners (as per detail F13) Full end reaction capacity



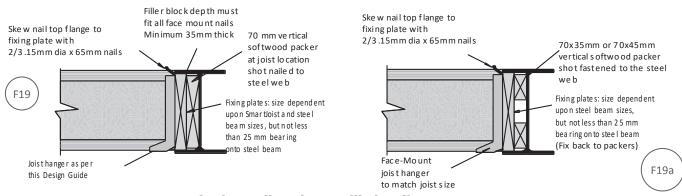
Example fixing of SmartJoists to steel beams



Example fixing of SmartJoists to steel beams (Cont'd)

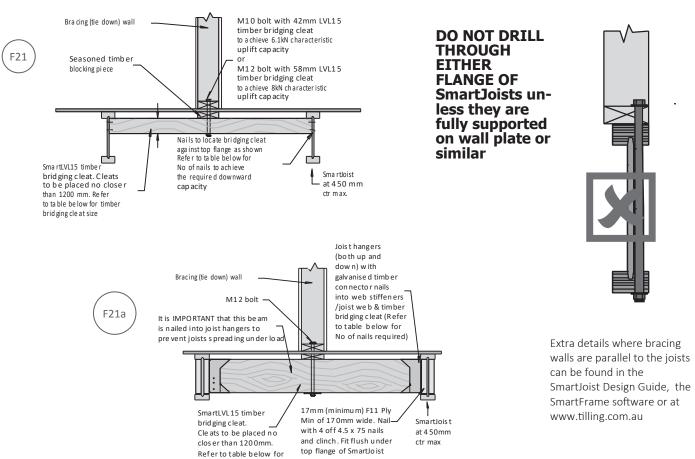


FACE MOUNT HANGER



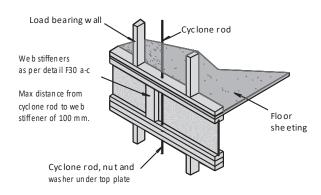
Tie down (bracing wall) details

The tie-down needs of the structure are related to the applied wind loads. Reference should be made to AS 1684 for further guidance on this issue. The general details relating to the tie-down provisions of solid end section timber may be adopted for SmartJoists, except that under NO circumstances is it permitted to bolt through either the top or bottom flange, except when the joist is fully supported upon a wall plate or similar as shown below.



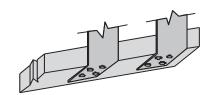
timber bridging cleat size

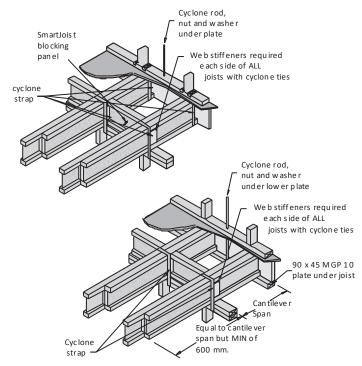
Cyclone rod tie down for cantilevered SmartJoist floors



Cyclone strap capacities

Where the strap ends of the cyclone strap are wrapped around the wall plate or other timber member and are fixed with 4 of 3.15 \emptyset x 35 nails, the design capacity \emptyset N_j of 15.3 kN is applicable, regardless of the timber joint group. Tests have proven that bending the legs of cyclone straps around the timber increases the ultimate load capacity.

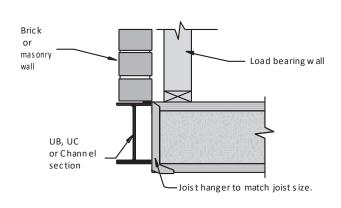


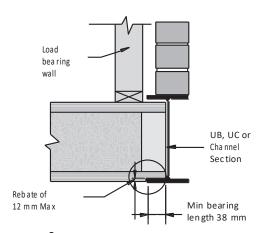


While double joists shown in the above diagram, it is only necessary when loads exceed the capacities of single joist cantilevers.

Joist/beam connections supporting offset load bearing walls

Modern building designs frequently call for the upper storey of a two storey dwelling to be set back from the lower wall to allow sufficient light access to all areas of the building. Provided that the SmartJoists have been designed to support this offset load, no special provisions need to be made for their support EXCEPT in the following support conditions:





Maximum Roof Area Supported (m²)

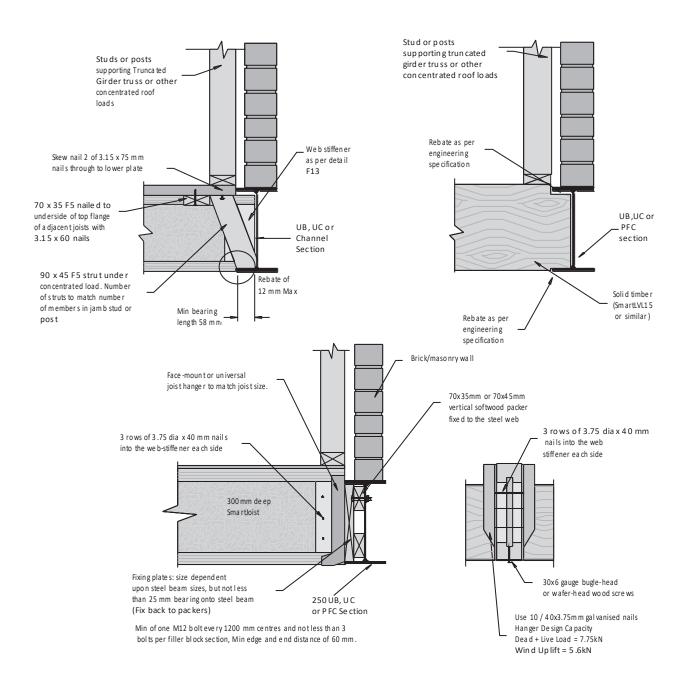
- based upon worst case of 40 mm flange width (conservative for wider flanged joists)

			Joist sup	ported or	ı joist haı	nger RA1		Lower flange bearing RA2								
Joist spacing (mm)	300	400	450	600	300	400	450	600	300	400	450	600	300	400	450	600
Joist span Sheet			Til	e		Sheet					Tile					
3500	21.7	15.0	12.8	8.2	9.6	6.7	5.7	3.6	6.9	6.4	6.2	5.3	3.1	2.9	2.8	2.4
4000	21.1	14.5	12.3	6.9	9.4	6.4	5.5	3.1	6.7	6.2	6.0	4.6	3.0	2.8	2.7	2.0
4500	20.5	13.9	11.7	5.7	9.1	6.2	5.2	2.5	6.6	6.0	5.7	3.9	2.9	2.7	2.5	1.7
5000	20.0	13.4	10.4	4.4	8.9	5.9	4.6	2.0	6.4	5.8	5.1	3.1	2.9	2.6	2.3	1.4
5500	19.4	12.1	9.1	3.2	8.6	5.4	4.1	1.4	6.3	5.3	4.6	2.4	2.8	2.4	2.0	1.1

Support for concentrated loads - joist/beam connections supporting offset load bearing walls

Concentrated loads from any source such as girder trusses MUST be transferred through the floor space WITHOUT adding extra vertical loads to the ends of the SmartJoist at its bearing support.

One example of transferring these loads is the use of inclined timber struts as shown below. Struts must be a tight fit and at a minimum angle of $60\ ^{\circ}$ to the horizontal



Beams supporting SmartJoists — multiple member laminations

Vertical laminations may be achieved by adopting the procedures described in clause 2.3 of AS1684, however these procedures should be considered as the minimum requirements to achieve the desired effect.

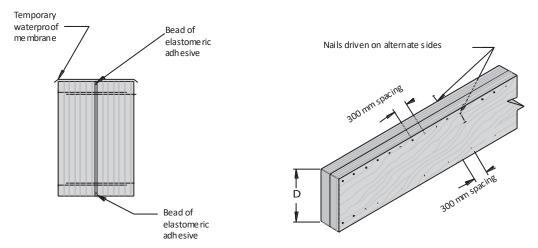
Experience with SmartLVL beams indicates that this degree of fixing may not satisfactorily prevent cupping of individual components as a result of the ingress of moisture between laminates during construction. The suggested method of vertical lamination below provides a greater level of fixity between individual components, and with the use of an elastomeric adhesive, also prevents moisture penetration between the laminates.

Multiple member laminating of top loaded beams (symmetrical loading)

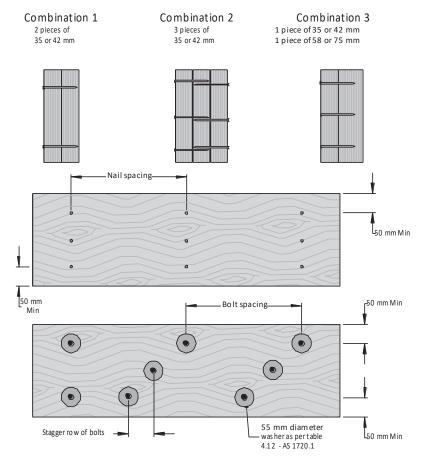
The edges of the individual sections must be carefully aligned to each other so that the composite beam is flat, allowing the applied loads to be equally shared.

- Depths up to and including 300 mm: 2 rows of nails as shown above at 300 mm centre
- Depths in excess of 300 mm: 3 rows of nails as shown above at 300 mm centres.

Beams supporting SmartJoists – multiple member laminations (cont'd)



Multiple member laminating of top loaded beams (Non-symmetrical loading)

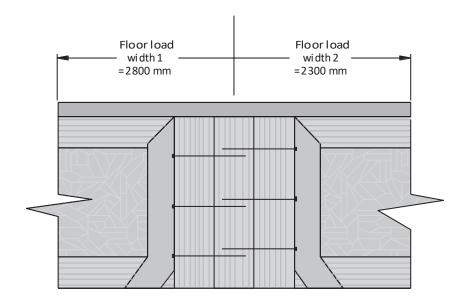


Combination	3.75Ф x 90	0 mm nails	12 mm Φ bolts				
(see details above)	2 rows at 300	3 rows at 300	2 rows at 600	2 rows at 300			
	ctrs	ctrs	ctrs	ctrs			
Combination 1	3400	5100	7500	15000			
Combination 2	2900	4000	5600	11000			
Combination 3	2900	4000	4500	11000			

Notes:

- 1. Table values are for 40 kg/m² floors.
- 2. The table values for nails may be doubled for nails at 150 mm centres, and tripled for nails at 100 mm centres
- 3. The nail schedules shown apply to both sides of a three (3) piece beam
- 4. Bolts are to be grade 4.6 commercial bolts conforming to AS 1111. Bolt holes are to be a maximum of 13 mm diameter and are to be located NOT less than 50 mm from either edge.
- 5. All bolts shall be fitted with a washer at each end, of a size NOT less than that given in AS 1720.1 table 4.11.

Maximum floor load width supported by either outside member (mm)



How to use the maximum uniform side load table

Example: see diagram above

Beam of 2 SmartLVL loaded on both side (Combination 1)

FLW 1 = 2800 mm, FLW 2 = 2300 mm

Total FLW = 2800 + 2300 = 5100 mm.

- 1. Use SmartFrame software or SmartLVL safe load tables to size the two member section to support the FLW of 5100 mm.
- 2. Choose the larger of the side FLW's carried by the beam, in this case 2800 mm.
- 3. Enter the table at the "Combination 1" row and scan across to a table value greater than 2800 mm. The first value in the row at 3600 mm is greater than the 2800 mm required.
- 4. Thus adopt 2 rows of 3.75Φ x 90 mm nails at 300 mm centres

SmartJoist/SmartRim® characteristic blocking capacities

SmartRim®

SmartRim rimboard is an alternative solution to blocking with SmartJoists (either long length of cut to length) to support vertical and lateral wall loads as part of a floor or roof framing system.

SmartRim is a 19 mm LVL (2 veneers are cross laminated for stability) and is sold in 3.6 m lengths, precision ripped to match the height of the SmartJoist range up to and including 360 mm. (400

mm SmartRim in QLD only). Fixing of rimboard is described in detail in SmartJoist—GENERAL NOTES item 3 on page 5 of the SmartJoist Design Guide.

SmartRim has a joint strength group of JD4 on the wide face for nails, screws and bolts..

SmartJoist/SmartRim characteristic capacity values (see notes below)

Vertical load capacity (kN/m) (1) (2)	Horizontal load transfer capacity (kN/m) (3) (4)
63	6.9

Notes:

- 1. Vertical load capacity above is for instantaneous load conditions and must be multiplied by the appropriate k₁ factor for load condition under consideration
- 2. Vertical load capacity above already includes the k_{12} factor for up to 400 mm depth as per clause I2.3 of AS 1720.1
- 3. Horizontal load capacity above is an instantaneous load condition, with the k_1 for lateral bracing loads usually 1.0
- 4. The above horizontal load capacity is limited by the fixing of the SmartJoist /SmartRim to the frame and can ONLY be achieved if the fixing detail on page 7 of the SmartJoist Design Guide is strictly adhered to

Penetrations within SmartJoist and SmartRim

The maximum allowable hole size for a SmartJoist/SmartRim shall be ¾ of the rim board depth as shown below.

The length of the SmartJoist/SmartRim segment containing a hole shall be at least 8 times the hole size.

SmartJoist hole sizes and minimum length

SmartJoist/SmartRim Depth (mm)	Maximum allowable hole size ^{(a) (b)} (mm)	Minimum length of SmartJoist/SmartRim board segment ^(c) for the maximum allowable hole size (mm)
200	130	1050
240	160	1280
300	200	1600
360	235	1900
400 ^(d)	265	2100

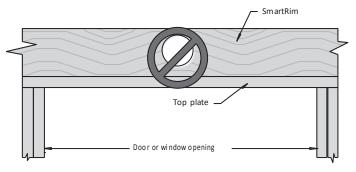
- (a) These hole provisions do not apply to SmartJoist/SmartRim installed over openings such as doors or windows
- (b) The diameter of the round hole or the longer dimension of the rectangular hole
- (c) The lengths of the SmartJoist/SmartRim segment per wall line. For multiple holes, the minimum length of SmartJoist/SmartRim segment shall be 8 times the sum of all hole sizes.

Application Notes

- 1. Do not cut holes in SmartRim installed over openings, such as doors or windows, where the SmartRim is not fully supported, except that holes of 40 mm or less in size are permitted provided they are positioned at the middle depth and in the middle ½ of the span (see note 5 for minimum hole spacing).
- 2. Field-cut holes should be vertically centred in SmartRim and at least one hole diameter or 150 mm whichever is less, clear distance away from the end of the wall line. Holes should never be placed such that they interfere with the attachment of the rim board to the ends of the floor joist, or any other code-required nailing.
- 3. While round holes are preferred, rectangular holes may be used providing the corners are not over-cut. Slightly rounding corners or pre-drilled corners with a 25 mm diameter bit is recommended.

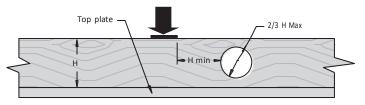
SmartRim over an opening

Do not cut holes in SmartRim over an opening except for holes of 40 mm or less in size (see note 1).



SmartJoist/SmartRim near concentrated vertical load

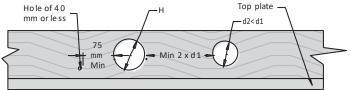
4. When concentrated loads are present on the SmartJoist/SmartRim (loads not supported by any other vertical-load-carrying members such as squash blocks), holes should not be placed in the SmartJoist/SmartRim within a distance equal to the depth of the SmartJoist/SmartRim from the area of loading.



5. For multiple holes, the clear spacing between holes shall be at least two times the diameter of the larger hole, or twice the length of the longest rectangular hole. This minimum hole spacing does not apply to holes of 40 mm or less in diameter, which can be placed anywhere in the rim board (see note 1 for holes over opening) except that the clear distance to the adjacent hole shall be 75 mm minimum.

Multiple holes for SmartJoist/SmartRim

6. All holes shall be cut in a workman-like manner in accordance with the limitations listed above.



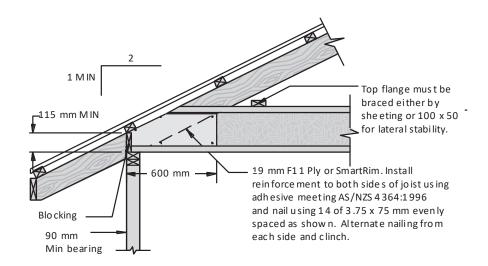
Rafter cuts of SmartJoists

SmartJoists can be "rafter cut" but only within the limitation shown below.

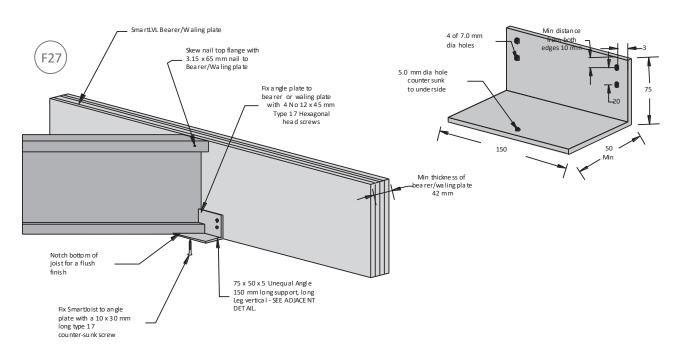
Rafter cuts are limited to:

- 1) 115 mm MINIMUM end height
- 2) MINIMUM Roof Slopes of 1 in 2 (approximately 26.5°),
- 3) Must be blocked at the end to prevent rotation of the joist.

Joists without reinforcement are limited to design shear and end reactions up to 6.5 kN Ply reinforcement can be added to joists with rafter cuts to increase the shear and end reaction capacity of the joist. The detail below shows the proper installation of the reinforcement. With the reinforcement added, the end reaction and shear capacity increase to 12.7 kN Duration of load increases are permitted as per AS:1720.1.



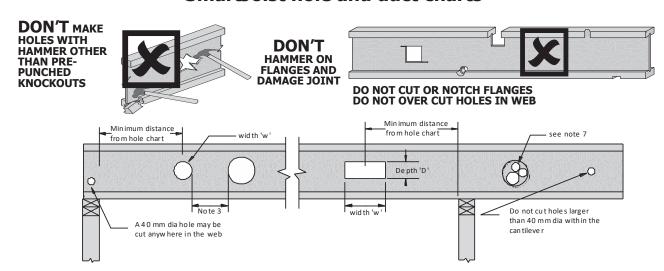
Oblique connection details



NOTE:

It is recommended that the FL/FR joist hangers as shown on page 6 be used for members at 45° to the support. For members at angles other than 45°, the VS (variable skew) brackets or the LVSIA bracket shown here may be used.

SmartJoist hole and duct charts



Note: The most accurate method to design the allowable web penetration size and distance from support for SmartJoists is to use the SmartFrame software. The table below will give conservative results in some instances. Also, advice on hole size and location may be obtained by contacting the Technical Support Helpline on 1300 668 690 or at techsupport@tilling.com.au.

Assumed loading (DL = 62 kg/m^2 , FLL = 2 kPa, FPL = 1.8 kN)

Circular/square holes											Rectang	ular holes		
Joist code	Joist span*	Joist spacing		Hol	e diame	ter/squar	e hole w	idth (mr	n)			Depth x	wdth (mm)	
Joist Code	(mm)	(mm)	75	100	125	150	175	200	225	250	125x150	150x300	175x350	200x400
						Minimum	distance	from a	ny supp	ort to th	ne centre of	the hole (mr	n)	
	600-999		300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
	1000-1499		300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
SJ20044	1500-1999	300 to	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
3320044	2000-2499	600	300	600	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
	2500-2999		300	800	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
	3000-3300		300	900	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
	600-999		300	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns
	1000-1499		300	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns
6124040	1500-1999	300	300	300	300	Span/2	ns	ns	ns	ns	750	Span/2	ns	ns
SJ24040	2000-2499	to 600	300	300	300	Span/2	ns	ns	ns	ns	1000	Span/2	ns	ns
	2500-2999		300	300	500	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	3000-3500		300	300	800	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	600-999		300	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns
	1000-1499		300	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns
	1500-1999	300	300	300	300	Span/2	ns	ns	ns	ns	750	Span/2	ns	ns
SJ24051	2000-2499	to	300	300	300	Span/2	ns	ns	ns	ns	1000	Span/2	ns	ns
	2500-2999	600	300	300	500	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	3000-3499		300	300	800	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	3500-3800		300	300	1000	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	600-999		300	300	300	ns	ns	ns	ns	ns	ns	ns	ns	ns
	1000-1499		300	300	300	ns	ns	ns	ns	ns	300	ns	ns	ns
	1500-1999		300	300	300	Span/2	ns	ns	ns	ns	600	Span/2	ns	ns
6124070	2000-2499	300	300	300	300	Span/2	ns	ns	ns	ns	900	Span/2	ns	ns
SJ24070	2500-2999	to 600	300	300	500	Span/2	ns	ns	ns	ns	1250	Span/2	ns	ns
	3000-3499		300	300	800	Span/2	ns	ns	ns	ns	1500	Span/2	ns	ns
	3500-3999		300	300	1000	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns
	4000-4100		300	450	1100	Span/2	ns	ns	ns	ns	Span/2	Span/2	ns	ns

Assumed load (DL = 62 kg/m ² , FLL = 2 kPa, FPL = 1.8 kN) Circular/square holes																
		la lak		ılar holes												
Joist code	Joist span*	Joist spacing			1	ter/squar		, ,				Depth x w				
	(mm)	(mm)	75	100	125	150	175	200	225	250	125x150	150x300	175x350	200x400		
	C00 000		200	300					i i		tre of the h		n.c	n.c.		
	600-999 1000-1499		300 300	300 300	300	ns	ns	ns	ns	ns	ns 300	ns	ns	ns		
	1500-1499		300	300	300	ns 700	ns ns	ns ns	ns ns	ns ns	500	ns 750	ns ns	ns ns		
	2000-2499	300	300	300	300	1000	ns	ns	ns	ns	800	1000	ns	ns		
SJ24090	2500-2499	to	300	300	400	1150	ns	ns	ns	ns	1100	Span/2	ns	ns		
	3000-3499	600	300	300	700	1400	ns	ns	ns	ns	1400	Span/2	ns	ns		
	3500-3999		300	300	800	1550	ns	ns	ns	ns	1700	Span/2	ns	ns		
	4000-4100		300	300	900	1600	ns	ns	ns	ns	1800	Span/2	ns	ns		
	600-999		300	300	300	300	ns	ns	ns	ns	300	300	ns	ns		
	1000-1499		300	300	300	300	ns	ns	ns	ns	300	500	ns	ns		
	1500-1999		300	300	300	span/2	ns	ns	ns	ns	400	800	ns	ns		
	2000-2499	300	300	300	600	span/2	ns	ns	ns	ns	700	1000	ns	ns		
SJ25570	2500-2999	to 600	300	300	900	span/2	ns	ns	ns	ns	1000	1300	ns	ns		
	3000-3499	600	300	700	1300	span/2	ns	ns	ns	ns	1300	1600	ns	ns		
	3500-3999		300	1100	1600	span/2	ns	ns	ns	ns	1700	1900	ns	ns		
	4000-4300		300	1400	1800	span/2	ns	ns	ns	ns	1900	span/2	ns	ns		
	600-999		300	300	300	300	300	300	ns	ns	300	300	ns	ns		
	1000-1499		300	300	300	300	300	300	ns	ns	300	500	Span/2	ns		
	1500-1999		300	300	300	300	300	500	ns	ns	300	Span/2	Span/2	Span/2		
	2000-2499	300	300	300	300	300	300	700	ns	ns	500	Span/2	Span/2	Span/2		
SJ30040	2500-2999	to 600	300	300	300	300	400	1000	ns	ns	900	Span/2	Span/2	Span/2		
	3000-3499		300	300	300	300	600	1200	ns	ns	1300	Span/2	Span/2	Span/2		
	3500-3999		300	300	300	300	900	1450	ns	ns	1750	Span/2	Span/2	Span/2		
	4000-4100		300	300	300	400	1000	1500	ns	ns	Span/2	Span/2	Span/2	ns		
	600-999		300	300	300	300	300	300	ns	ns	300	300	ns	ns		
	1000-1499		300	300	300	300	300	300	ns	ns	300	500	Span/2	ns		
	1500-1999		300	300	300	300	300	500	ns	ns	300	750	Span/2	Span/2		
	2000-2499	300	300	300	300	300	300	700	ns	ns	400	Span/2	Span/2	Span/2		
SJ30051	2500-2999	to 600	300	300	300	300	400	1000	ns	ns	800	Span/2	Span/2	Span/2		
	3000-3499	600	300	300	300	300	600	1200	ns	ns	1200	Span/2	Span/2	Span/2		
	3500-3999		300	300	300	300	900	1450	ns	ns	1600	Span/2	Span/2	Span/2		
	4000-4300		300	300	300	400	1000	1600	ns	ns	1800	Span/2	Span/2	ns		
	600-999		300	300	300	300	300	300	ns	ns	300	300	ns	ns		
	1000-1499		300	300	300	300	300	300	ns	ns	300	500	Span/2	ns		
	1500-1999		300	300	300	300	300	500	ns	ns	300	750	Span/2	Span/2		
	2000-2499	300	300	300	300	300	300	700	ns	ns	400	1000	Span/2	Span/2		
SJ30070	2500-2999	to	300	300	300	300	400	950	ns	ns	700	1250	Span/2	Span/2		
	3000-3499	600	300	300	300	300	600	1200	ns	ns	1000	Span/2	Span/2	Span/2		
	3500-3999		300	300	300	300	900	1450	ns	ns	1400	Span/2	Span/2	Span/2		
	4000-4499		300	300	300	500	1100	1700	ns	ns	1800	Span/2	Span/2	Span/2		
	4500-4600		300	300	300	700	1200	1800	ns	ns	1900	Span/2	Span/2	Span/2		
	600-999		300	300	300	300	300	300	ns	ns	300	300	ns	ns		
	1000-1499		300	300	300	300	300	300	ns	ns	300	400	Span/2	ns		
	1500-1999		300	300	300	300	300	300	ns	ns	300	750	Span/2	Span/2		
	2000-2499	200	300	300	300	300	300	600	ns	ns	300	950	Span/2	Span/2		
SJ30090	2500-2999	300 to	300	300	300	300	300	800	ns	ns	500	1200	Span/2	Span/2		
	3000-3499	600	300	300	300	300	400	1100	ns	ns	800	1500	Span/2	Span/2		
			300	300	300	300	700	1300	ns	ns	1200	1750	Span/2	Span/2		
	3500-3999 4000-4499		300	300	300	300	950	1600	ns	ns	1600	Span/2	Span/2	Span/2		
	4500-4499		300	300	300	500	1100	1800			1800	Span/2	Span/2	Span/2		
	4500-4900		300	300	300	300	1100	1800	ns	ns	1800	shall/5	Shall/5	Shqu/7		

SmartJoist hole charts (Cont'd)

				Assume	d load (DI	L = 62 kg/r	n², FLL =	2 kPa, FP	L = 1.8 k	N)				
					Ci	rcular/squ	uare hole	es				Rectang	ular holes	
laist sada	Joist span	Joist* spacing (mm)		Но	ole diame	eter/squai	re hole w	vidth (mn	1)			Depth x v	vidth (mm)	
Joist code	(mm)		75	100	125	150	175	200	225	250	125x150	150x300	175x350	200x400
					Mi	nimum di	stance fr	om any s	upport t	o the cen	tre of the h	ole (mm)		
	600-999		300	300	300	300	300	300	ns	ns	300	300	300	300
	1000-1499		300	300	300	300	300	300	ns	ns	300	300	400	400
	1500-1999		300	300	300	300	300	400	ns	ns	300	500	700	700
	2000-2499	200	300	300	300	400	600	700	ns	ns	300	800	900	1000
SP30095	2500-2999	300 to	300	300	300	700	900	1000	ns	ns	300	1000	1200	span/2
3. 30030	3000-3499	600	300	300	400	1000	1200	1300	ns	ns	600	1300	1500	span/2
	3500-3999		300	300	700	1300	1500	1600	ns	ns	1000	1600	1700	span/2
	4000-4499		300	300	1100	1600	1800	1900	ns	ns	1300	1900	2000	span/2
	4500-4999		300	300	1500	2000	2200	2200	ns	ns	1700	2200	2300	span/2
	5000-5499		300	300	1900	2300	2500	span/2	ns	ns	2100	span/2	span/2	span/2
	1000-1499		300	300	300	300	300	300	300	300	300	300	400	ns
	1500-1999		300	300	300	300	300	300	300	400	300	300	700	span/2
	2000-2499	300 to 600	300	300	300	300	300	300	300	700	300	550	900	span/2
SJ36058	2500-2999		300	300	300	300	300	300	400	900	300	850	1200	span/2
	3000-3499		300	300	300	300	300	300	650	1200	300	1200	1500	span/2
	3500-3999		300	300	300	300	300	400	900	1400	300	1500	1750	span/2
	4000-4499		300	300	300	300	300	600	1100	1700	300	1800	span/2	span/2
	4500-5000		300	300	300	300	300	800	1400	1900	300	2200	span/2	span/2
	600-999		300	300	300	300	300	300	300	300	300	300	ns	ns
	1000-1499		300	300	300	300	300	300	300	300	300	300	300	ns
	1500-1999		300	300	300	300	300	300	300	300	300	300	450	700
	2000-2499	200	300	300	300	300	300	300	300	400	300	300	750	1000
SJ36090	2500-2999	300 to	300	300	300	300	300	300	300	650	300	450	1000	1250
	3000-3499	600	300	300	300	300	300	300	300	900	300	800	1300	1500
	3500-3999		300	300	300	300	300	300	500	1150	300	1100	1600	span/2
	4000-4499		300	300	300	300	300	300	750	1400	300	1450	1900	span/2
	4500-4999		300	300	300	300	300	400	1000	1650	300	1800	2200	span/2
	5000-5400		300	300	300	300	300	600	1200	1800	300	2100	2500	span/2
	600-999		300	300	300	300	300	300	300	300	300	300	ns	ns
	1000-1499		300	300	300	300	300	300	300	300	300	300	300	ns
	1500-1999		300	300	300	300	300	300	300	300	300	300	300	400
	2000-2499		300	300	300	300	300	300	300	300	300	300	300	600
	2500-2999	300	300	300	300	300	300	300	300	300	300	300	300	900
SJ40090	3000-3499	to	300	300	300	300	300	300	300	300	300	300	600	1200
	3500-3999	600	300	300	300	300	300	300	300	400	300	300	1000	1500
	4000-4499		300	300	300	300	300	300	300	600	300	300	1300	1800
	4500-4999		300	300	300	300	300	300	300	800	300	500	1700	2100
	5000-5499		300	300	300	300	300	300	400	900	300	1000	2000	2500
	5500-5700		300	300	300	300	300	300	500	1100	300	1200	2200	2750

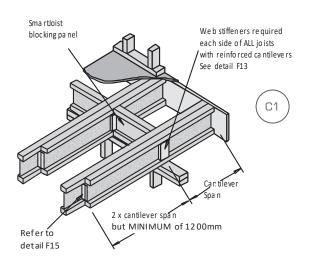
Notes

- 1. The hole chart is generated on a maximum floor dead load of 62 kg/m² with no wall or roof loads. It therefore does not apply for joists supporting either parallel or perpendicular load bearing walls. These scenarios can be analysed by using the appropriate model within the SmartFrame software. Help can be obtained by contacting the SmartFrame Customer Helpline on 1300 668 690 or at techsupport@tilling.com.au
- 2. Hole locations are suitable for joist spacing's up to 600 mm centres. Holes may be permitted closer to supports for some members when spacing's of 450 or 300 mm are used
- 3. The clear distance between holes must equal or exceed twice the diameter of the largest hole, or twice the longest side of a rectangular hole and no more than 3 holes in excess of 75 mm are allowed in any span
- 4. Do not cut or damage flanges under any circumstances
- 5. Except as noted in 1 and 2 above, a 40 mm hole at a minimum of 450 mm centres is allowed to be drilled anywhere in the web EXCEPT in cantilevered spans
- 6. If possible, holes in web should be positioned mid height, minimum edge clearance from any flange is 6 mm
- 7. A group of round holes at approximately the same location shall be permitted if they meet the requirements for a single round hole circumscribed around them

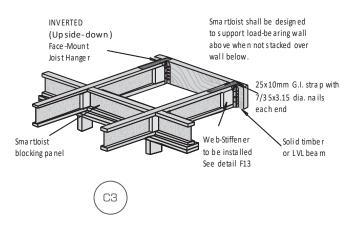
Example construction details for load bearing cantilevers

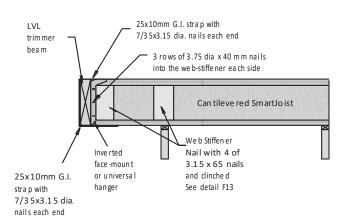
Note:

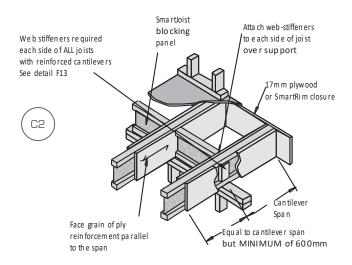
Option 1 with cantilever reinforced with an extra SmartJoist is equivalent to option 2 with 2 sheets of plywood



NOTE: Block together full length with filler blocks as per detail F15 of the Smartloist Design Guide

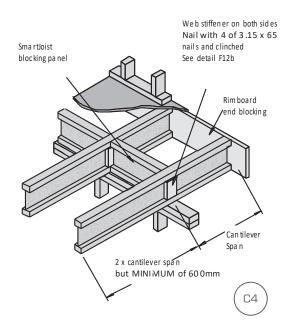




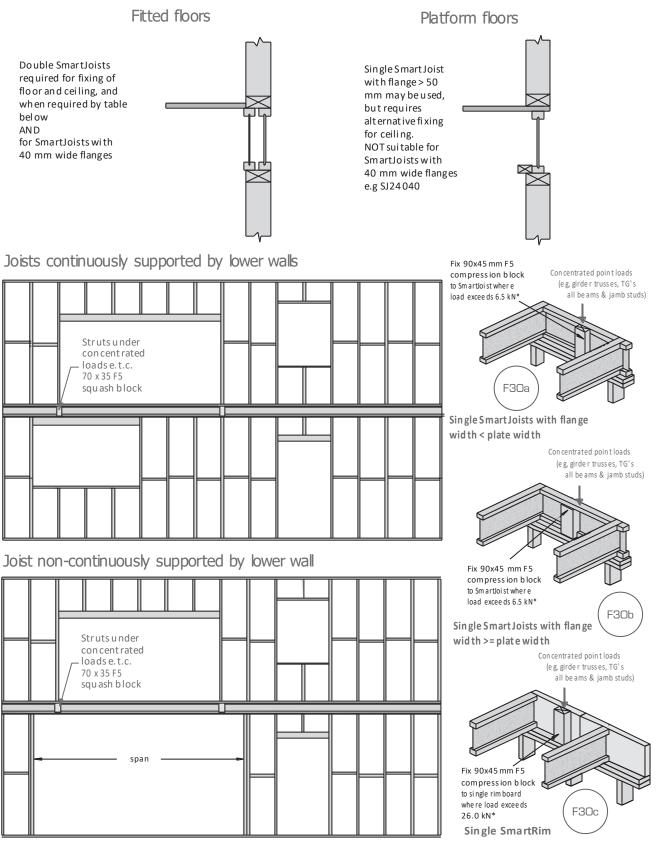


NOT E:

15mm F11 structural ply is required on one or both sides of the joist (See Tables). Depth shall match the full height of the Smartjoist. Nail with 3.15 x 65 nails at 100mm ctrs in a stagge red pattern.



SmartJoists supporting parallel load bearing walls



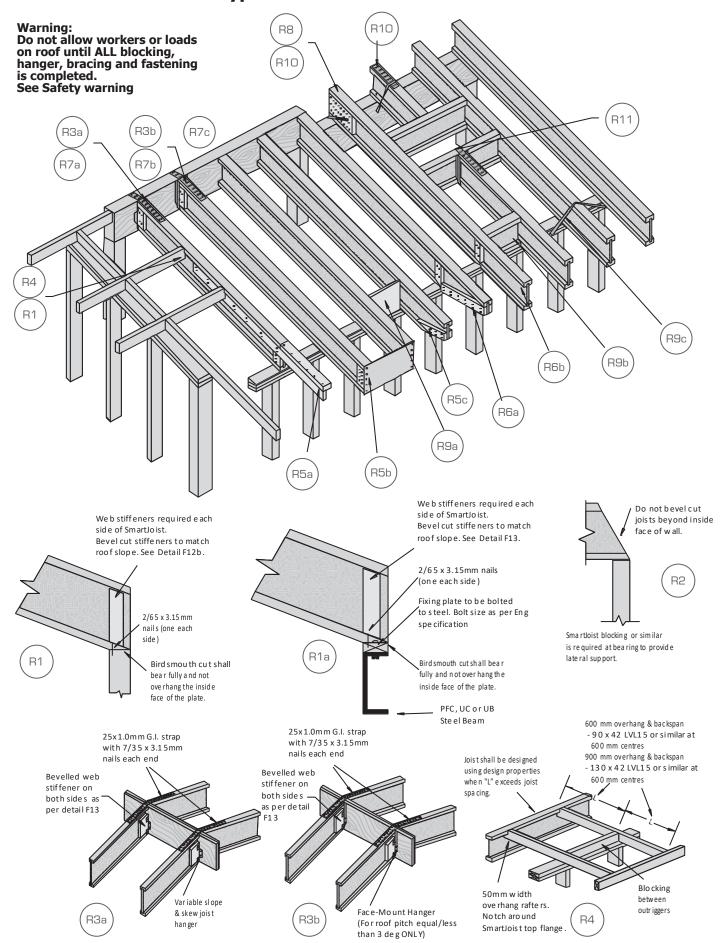
Single (and double) SmartJoists are adequate to transfer uniformly distributed compression loads up to 29 kN/m per joist from loadbearing walls to a continuous rigid support below.

Detail F5 and F8 are used to transfer concentrated loads where walls are perpendicular to the joists. Details F30a, F30b and F30c above must be used to transfer concentrated loads through parallel SmartJoists where the instantaneous reaction exceeds 6.5

kN and exceeds 26.0 kN for single SmartRim (reaction needs to be factored for load duration)

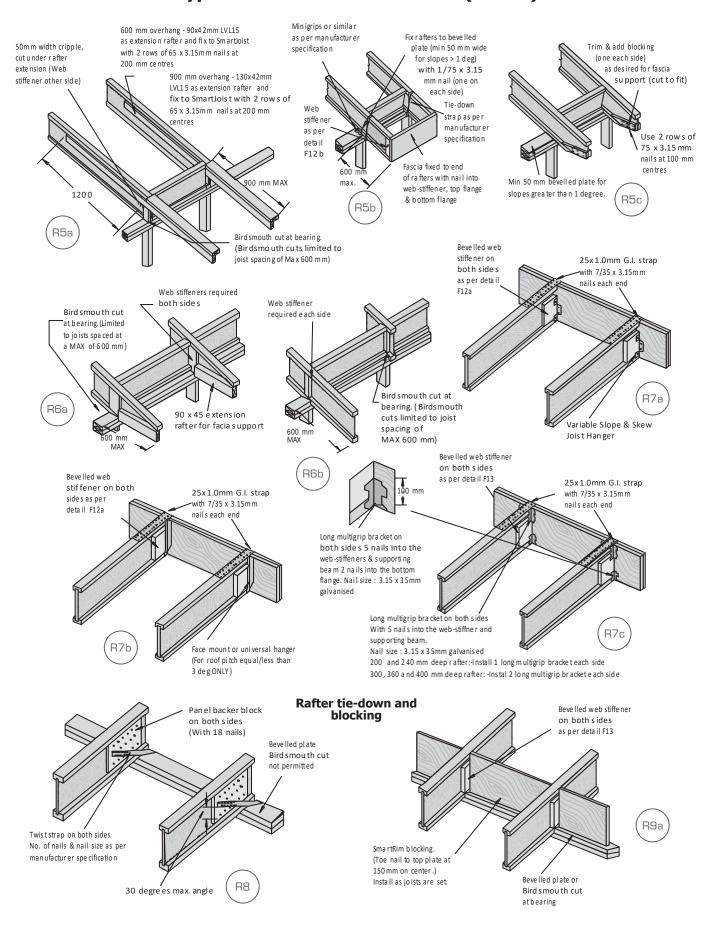
The table in the SmartJoist Design Guide gives allowable spans for single and double joists NOT continuously supported by a parallel wall. Care must always be taken to adequately support the web of the joists from concentrated point loads from above by adopting details F13.

Typical SmartJoist Roof details

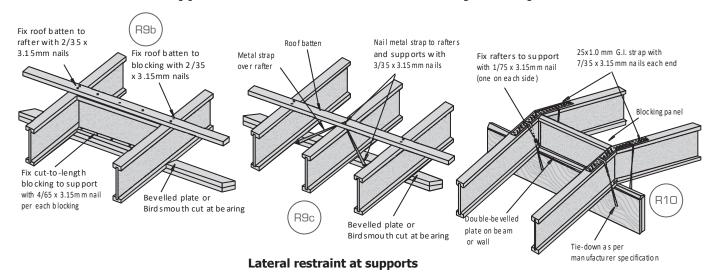


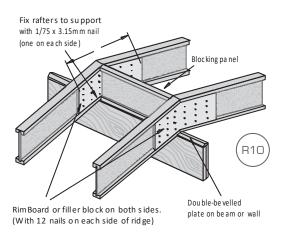
Note: Ti edown details to be designed to AS 1684.2 for the respective wind loads with the SmartFrame software

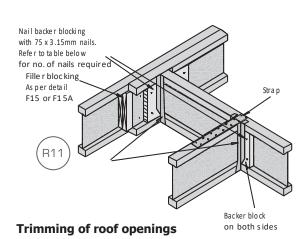
Typical SmartJoist roof details (cont'd)

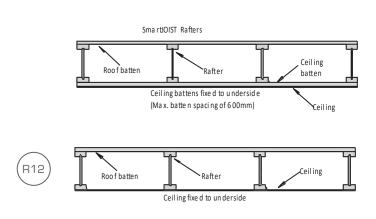


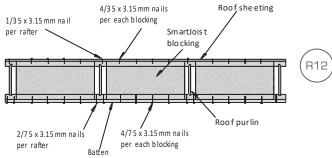
Typical SmartJoist Roof details (cont'd)

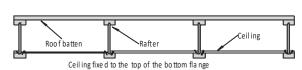






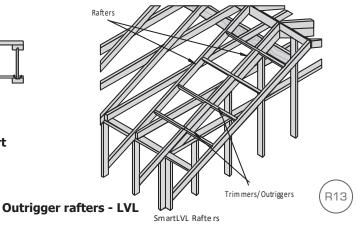






Lateral restraint - SmartJoist blocking fixing

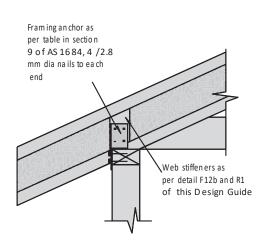
Lateral restraint for rafters -Use of ceiling options to provide lateral support

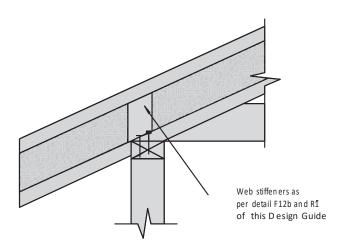


SmartJoist rafter tie-down

SmartJoist rafters need to be tied down in wind uplift situations in a similar manner to solid timber as shown in section 9 of AS 1684. The examples shown in this section are equally applicable to SmartJoists except that web stiffeners as per detail F13 and R1 must be installed to the SmartJoists where either skewed nails or framing anchors are chosen as the tie down method before the uplift capacities in the tables in section 9 of AS 1684 can be adopted.

All tie down types that involve a strap over the top of the SmartJoist rafters, or involving the bolting down of a member above the rafter running in the perpendicular direction, require no modification to the SmartJoist and the uplift capacities in the tables in section 9 of AS 1684 may be used.





Typical SmartJoist rafter box gutter rebate details

Box gutter rebates

Rebates for box gutters are permissible within a roof constructed with SmartJoist rafters to the MAXIMUM rebate limits as shown below.

- Fig BG1 with 2 pieces of 90 x 45 nailed to the web reduces shear capacity by 40%
- Fig BG2 with 2 pieces of 17 mm F14 ply nailed to the web maintains full shear capacity

Given that the design shear values at the end of rafters with light weight roofs are usually very low compared to the allowable shear, in most instances fig BG1 is satisfactory to provide a box gutter rebate within the SmartJoist rafters, however the remaining shear capacity MUST be checked.

It is recommended that designers wishing to cut box gutter rebates in SmartJoist rafter contact the Technical Support Helpline on 1300 668 690 or at techsupport@tilling.com.au for further advice on this issue.

